



Integrated Textile solutions™

VISION & MISSION STATEMENT

VISION

To be the world's best integrated textile solutions enterprise with leadership position across products and markets, exceeding customer & stakeholder expectation

MISSION

We will:

- * Be a knowledge leader & an innovator in our businesses
- * Maximise people development initiatives
- * Optimise use of all resources
- * Become a process driven organisation
- * Exceed compliances and global quality standards
- * Actively explore potential markets & products
- * Offer innovative, customised and value added services to our customers
- * Be an ethical, transparent and responsible global organisation

PROFILE

Alok Industries Limited is one of India's largest vertically integrated textile companies. Alok is headquartered in Mumbai, with its manufacturing units in Navi Mumbai, Vapi and Silvassa. The Company is an 'end-to-end' provider of Integrated Textile Solutions, with five core divisions: Cotton Yarn, Apparel Fabric, Home Textiles, Garments and Polyester Yarn.

The following chart aptly brings out Alok's presence across the textile value chain.



With over two decades of experience, Alok is today a vendor of choice for quality textile products at internationally competitive prices and dependable delivery schedules. The Company constantly adopts new technologies and continuous to widen its product range. Global sized capacities across the textile value chain with state-of-the art technology has made Alok a leading player in each of the product segments in which it operates.

Alok's large and varied customer base comprises of domestic and overseas retailers, garment exporters in India and converter countries who are vendors to major international labels, some of the world's largest retailers as also some of India's largest manufacturers of apparel and home textiles.

The Company exports its products to over 70 countries, with major markets being US, Europe, Latin America, Asia and Africa.

Integrated Textile Solutions™

PRODUCT LINES AT A GLANCE

Divisions	Capacity Per annum
Cotton Spinning	
Ring Frame (tons)	45,000
Open End (tons)	13,500
Apparel Fabrics	
Wovens (mn mtrs)	105.00
Knits (tons)	67,200
Embroidery (stitches)	34 billion
Garments (mn pcs)	22.00
Home Textiles	
Sheeting Fabrics (mn mtrs)	82.50
Equivalent Sheet Sets (mn sets)	13.75
Terry Towel (tons)	6,700
Polyester Yarn	
Texturising (tons)	114,000
POY (tons)	182,500





COTTON AND BLENDED YARN

Location	Silvassa	
Capacities	Ring Spindles - 45,000 tons per annum Open ended - 13,500 tons per annum	
Machinery	Ring	3,00,006 Spindles of Reiter -compact spinning/normal with Murata link coners Schlaforst Orlikon rotors
	Open ended	3792 rotors of SSM - Switzerland - for gassing and soft package
Product Range	Ring spun yarn -	Cotton carded (Ne 10's-Ne 60's)
		Combed cotton (Ne 10's - Ne 140's)
		Slub Yarn (Ne 10's- Ne80's)
		Cotton core Lycra (Ne10's-Ne80's)
		Blended yarn (Ne 12's - Ne 80's)
	Open ended yarn -	Viscose yarn (Ne20's - Ne60's)
		Cotton (Ne 6's - Ne30's)
		Viscose (Ne10's-Ne30's)
	Gassed yarn TFO	(Ne60/2 - Ne140/2)
		(Ne2/10 - 2/140)
Fibre specifications	Variety of cotton used - <ul style="list-style-type: none"> • Conventional cotton including U.S Supima, • Gizas from Egypt • Imported cotton from contamination free origins • Organic and organic fair trade cotton 	
Quality Certifications	<ul style="list-style-type: none"> • GOTS - Global Organic Textile Standards • OE 100: Organic Exchange Certification • SUPIMA Certified • FLO - Fair Trade Certificate • OEKO Tex Standard 100 	
Enquiries	cottonyarn@alokind.com	



APPAREL FABRICS - WOVENS

Location	Weaving - Silvassa Woven processing – Vapi & Navi Mumbai
Capacity	105.00 million meters per annum
Machinery Preparatory Looms	<ul style="list-style-type: none"> • Warping and sizing equipments from Benninger • 1018 looms comprising of Airjets from Picanol/Toyoda, Rapiers from Sulzer & Dornier and Jacquard
Processing	<ul style="list-style-type: none"> • 3 continuous processing lines from Benninger, Monforts, Kusters, Reggianni, etc. • 1 Batch wise processing from Kusters, Arioli, Biancalani, etc. • Yarn Dyeing from Fongs - 3,000 tons per annum
Product Range	<ul style="list-style-type: none"> • Twills, voiles, cambrics, poplins, Lycra poplins gabardines, jacquard, satins, matte, canvases, buta dooby, lawn, yarn dyed and many more • Width from 112 cms to 160 cms • Cotton and cotton blends • Fashion and Functional fabrics- Bottom weights Yarn Dyeds, Blouse weights, Shirt weights
Finishes	<ul style="list-style-type: none"> • Microsanded, Water/Oil/Soil Release, Easy Care, Calendered, Chintz, Wicking, Wrinkle Free, Anti Bacterial, Stain Free, Odour Free, Fire Resistant and Brushed, etc.
Inspection yardstick used	ASTM standard D 5430-93 under American Four Point System
Quality certifications	<ul style="list-style-type: none"> • Oeko Tex standard 100 • GOTS- Global Organic Textile Standards • OE 100- organic Exchange Certification • Eco Cert • FLO - Fair Trade Certificate
Enquiries	wovenrmg@alokind.com, wovendomestic@alokind.com, wovenexports@alokind.com



WORK WEAR FABRICS



Location	Vapi
Capacity	20 million meters per annum (with in Apparel Fabrics)
Product Range (special finishes)	Flame retardant Treated & Inherent, High visibility, Chemical splash, Oil resistant, Anti bacterial finish, IRR Finish, Mosquito repellent, Teflon coated, Fabric for combat uniforms, Anti static finish, UV protection, Cool comfort finish
Fibre specifications	100% cotton, polyester/cotton, cotton /nylon, aramid/Viscose FR, mod acrylic, steel fiber, carbon fiber.
Quality certifications	<ul style="list-style-type: none"> • OEKO TEX Standard 100 • OE 100 Organic Exchange Certification • GOTS- Global Organic Textile Standards • ECO CERT • EU Flower, swan certificate.
Quality standards	<ul style="list-style-type: none"> • EN 470-1(EN ISO 11611) - Welding • EN 531(EN ISO 11612) A, B1, C1 - Industrial flame and heat Hazards • EN 533 Index 3 - Heat and flame retardant • NFPA : 1975 • NFPA : 1977 • NFPA 70 E • EN 61482 -1-2 • ENV 50354 class 1 - Electric arc • EN 1149 -5 -3 Antistatic and explosion risk • EN 368 EN 13034 type 6 Liquid chemical • EN 471 High Visibility • EN 343 3/3 Foul weather • Nano certifications.
Enquiries	workwear@alokind.com



APPAREL FABRICS - KNITS

Location	Silvassa / Vapi
Capacities	67,200 tons per annum
Machinery Knitting	214 nos of Circular knitting machines from Mayer & Cie & Collar Knitting machines
Knits processing Finishing equipments	Dyeing vessels from Sclavos, Fongs Santex, Bianco, Tube-TEX, Monforts
Product Range	Knitted fabric - Single jersey, interlocks, rib, terry, pique, pointelle, velour & Fleece, jacquards (sj & Interlock), Autostripers (Sj & Rib), Transfer jacquards.
Fibre specification	100% cotton, & various cotton blends (cotton modal, polyester cotton etc), viscose, modal, Tencel, Polyester, cotton spandex, viscose spandex, cotton lurex, Polyester Viscose.
Special finishes	Mercerizing, peaching and brushing, & Various Nano finishes like Anti microbial, UV Finishes, Wicking, Water & Stain repellent, Neutralizer finishes, Fire retarding fabrics (Protex Based) etc
Quality certifications	<ul style="list-style-type: none"> • Oeko Tex Standard 100 • GOTS- Global Organic Textile Standards • OE 100- Organic Exchange Certification • ECO Cert • FLO - Fair trade Certified
Enquiries	knitdomestic@alokind.com, knitexports@alokind.com



EMBROIDERY

Location	Navi Mumbai & Silvassa
Capacities	34 billion stitches per annum
Machinery	85 nos Schiffli embroidery - machines from Lasser 60 nos Multihead Computerised embroidery - machines from Tajima and Barudan
Product Range	Schiffli and Multihead computerised embroidery on all kinds of woven, non woven, knitted garments and laces
Fabric specification	All types of Woven, Knitted and Non Wovens.
Enquiries	embroidery@grabalalok.com





GARMENTS- WOVEN & KNITTED

Location	Silvassa & Navi Mumbai
Capacities	22 mn pieces
Machinery	Cutting and Spreading machines from Gerber 3,100 nos of Stitching Machines from Juki, Pegasus, Eastman etc. Steam Ironing Tables from Ramsons
Product Range	Woven garments and Knitted garments for men, women and children: Casualwear, Sportswear, Activewear, Sleepwear Workwear
Fibre specification	100% Conventional cotton, organic cotton, cotton blends and fair trade cotton
Quality certifications	<ul style="list-style-type: none"> • OEKO Tex Standard 100, • GOTS - Global Organic Textile Standards, • OE 100 - Organic Exchange Certification, • FLO - Fair Trade Standards Certified
Enquiries	garments@alokind.com





HOME TEXTILES- BED LINEN

Location	Weaving - Silvassa Processing - Vapi Made ups - Vapi & Silvassa
Capacities	82.50 million meters per annum of sheeting fabrics 13.75 million sheet sets per annum
Machinery	
Looms	855 nos of Airjet, Rapiers and Jacquard from Picanol & Sulzer
Processing	3 lines of Ostshoff, Benninger, Monforts, Kusters, Reggiani, Airolì
Stitching	1500 Stitching Machines from Gerber and Juki
Product Range	Sheets sets, Duvet, Comforters, blankets, quilts, bed in a bag, curtains(Thread count range from 150 - 1000), width upto 300cm) in Solids, dobbies, jacquards, printed, embroidered, yarn dyed, etc.
Fibre specification	Conventional cotton, organic cotton and cotton blends
Special finishes	Wrinkle free (Thermo MXL), Nano Technology, Insect Repellent, Soil Release, Stain Resistance, Water Repellent, Stain Defender, Ice Touch, Antibacterial, Coolest Comfort Wrinkle free and lot more
Quality certifications	<ul style="list-style-type: none"> • OEKO Tex Standard 100 • SWAN • GOTS - Global Organic Textile Standards • EU Flower • OE 100 - Organic Exchange Certification • FLO - Fair Trade Certified
Enquiries	hometextile@alokind.com



Made up Stitching



HOME TEXTILES- TERRY TOWELS

Location	Vapi
Capacities	6,700 tons per annum
Machinery	
Looms	48 nos of Air-jet looms from Toyoda: with dobby and jacquard width upto 320 cms
Preparatory Processing	Warping From Benninger Double steamer pre-treatment range from Benninger: for processing Stenters from Monforts Shearing machines from Lafer Automatic continuous cutting and sewing plant from Monti
Product Range	Zero Twist Cotton Modal Sheared Towels Yarn dyed sheared towels
Enquiries	hometextile@alokind.com



POLYESTER TEXTURISED YARN

Location	Silvassa
Capacities	114,000 tons per annum
Machinery	92 nos of Himson make texturising machines
Product Range	Semi dull - raw white Denier/ Filaments 75/ 34,48,72,108,144 100/ 34,108, 144 150/ 48, 108, 144, 216, 288 200/ 48 300/ 72, 96, 576 Black dope dyed yarn (75 - 150 denier) Non Intermingled yarn, Slight intermingled yarn (50-60nips/mt), Intermingled yarn (90-95 nips/mt), High intermingled yarn (100-115 nips/mt)
Quality Certifications	OEKO Tex Standard 100

PARTIALLY ORIENTED YARN (POY)

Location	Silvassa
Capacities	1,82,500 tons per annum
Machinery	22 POY lines - Barmac Germany
Product Range	Range (50 - 500 deniers) : Semi dull for standard texturising Denier/ Filament 50-660/ 24,34,36,48,72,96 Semi dull for micro denier texturising Denier/ Filament 115-126/ 96,108,136,144 250/ 108,136,144,216,288, 500/ 96/216 Dull for cotluk, Denier/ filament - 126-250/ 72 Dull cationic, Denier /filament - 126-250/72
Quality certifications	OEKO Tex Standard 100
Enquiries	texyarndomestic@alokind.com, texyarnexport@alokind.com



Himson Texturising Machine

GOING ORGANIC & GOING GREEN

Enlightened textile consumers, manufacturers, brands and retailers across the globe increasingly prefer the use of organic products to preserve productivity of soil. Alok has taken major initiatives in recent years to encourage cultivation of organic cotton. It supports the initiatives of leading global brands and retailers in this sphere by ensuring increased availability of such textile products.

Today the company is amongst the largest producers of organic cotton products in India and has extended its support for this cause in other cotton growing countries like Africa.

Alok will continue to do its bit to sustain cultivation of cotton, one of the oldest and most human friendly amongst all natural and man-made fibers, by encouraging organic farming practices and ensuring remunerative prices to farmers who grow it.

Organic ✓



PRODUCT & DESIGN DEVELOPMENT

Innovations play a decisive role in ensuring long-term customer loyalty in clothing and home textile business. New designs and products attract buyers' attention even in the most competitive market scenario. While realigning their sourcing strategy in the post-quota markets, buyers are showing a distinct preference for vendors capable of fulfilling their product development needs.

Alok's modern design studios are the hubs of innovation fusing the power of human mind with modern technology.

Our design studios at the Head office and various other manufacturing locations are equipped with state of the art technology, qualified designers and R&D professionals

SAMPLING FACILITIES

From warping to yarn dyeing, fabric dyeing, printing, embroidery, sewing and finishing, Alok has invested in technologically advanced sampling facilities to support the product development and pre-production efforts of designers and customers.

Our dedicated sampling facilities are geared for precise, efficient and cost effective product development process.



Sampling Printing Machine

Integrated Textile Solutions™

TOTAL QUALITY ASSURANCE

Quality Assurance is a fundamental and non-negotiable part of the way we do business. We continuously focus our manufacturing and allied practices on the concept of 'get it right – first time and every time'. To do so, our products, manufacturing process and equipment are rigorously and often checked for quality standards and process deviations, if any.

Our adherence to internationally recognised quality standards is recognised by our quality certifications, which are listed below.

- Comprehensive Integrated Management System (IMS), Certification – Comprising of ISO 9001:2008 (upgraded Standardisation Certification); ISO 14000:2004 (upgraded Certification of Standards Including Testing Laboratories); OHSAS 18000:2007 (for Operational Health & Safety Assessment System) And SA 8000: 2008 (for Social Accountability)
- Oeko – Tex Standard 100 – Product Class 1 (certification For Use of Materials, Not Harmful For Human Beings)
- Oe 100 Standards of The Organic Exchange
- Gots Oe (global Organic Textile System : Certification For Use of Organic Cotton)
- Eko Sustainable Textile
- Fair Trade Standards Certified (FLO)
- Eco Cert For Trading And Export of Cotton (certification For Use of Eco Friendly Materials)
- Swan Certified
- Krav Certified (certification for Use of Organic & Fair Trade Cotton)
- Supima – Cotton-textile Products
- Eu Flower (Certification Required For Some Eu Countries For Non-utilisation of Harmful Substances)

Other than the above certifications, Alok's plants have also been certified for Business Social Compliance Initiative (BSCI) registration.



PEOPLE

Empowerment of people is the only effective way to empower the society as a whole. Alok nurtures its people by developing their skills, imparting vocational training, providing growth opportunities and empowering them to perform better at work and improve the quality of their life.

Young professionals are equipped with modern technology and management systems to enable them to effectively face the highest level of global competition.

The company contributes to the prosperity of society as a whole by providing equal opportunities for all. Creating jobs and enhancing economic growth of the tribal, rural and local urban population in and around the company's manufacturing units at Vapi and Silvassa continues to be high priority areas for the company.

Alok actively pursues women empowerment and helping them acquire economic independence as important corporate objectives. The Company has trained a large number of local tribal women to get gainful, high performance employees in its weaving and garment plants.

Alok considers empowered people the most valuable asset for sustained growth.



Team Corporate Office



Team Marketing Corporate Office



Team Spinning-Silvassa



Team Polyester, Weaving, Knitting-Silvassa



Team Processing Vapi



Team Garments And Made Ups-Silvassa



Team Processing- Pawane



Team H & A



Integrated Textile Solutions™

SOCIALLY RESPONSIBLE

Alok's CSR philosophy is focused on growing the business while ensuring that the concerns of the environment in which it operates are adequately and sustainably addressed. This does not only mean the natural environment, but also the people and communities that live in the areas where the Company operates its businesses. In particular, Alok focuses on following areas in its CSR initiatives.

- Training and employment of Tribal women at the plants
- Promotion and use of organic cotton - associated with a Small Farmers' Organization and fair trade cotton
- Development and maintaining of 'green zones' at all units
- Usage of natural gas as against furnace oil
- State-of-the-art Effluent Plant for primary, secondary and tertiary treatment of effluent
- Reverse Osmosis plants for recycling of water
- Rain harvesting measures at all plants
- PPP with the local governments at Vapi and Silvassa to turn the ITI's there in centres of excellence
- Construction of tar roads in adjoining villages and renovation of bus shelters and police stations
- Participation in 'Mid-Day Meal' Schemes at schools
- Proposals to open a School and Hospital at Silvassa



INFRASTRUCTURE

From yarn dyeing to fabric designing, sampling, texturising, circular knitting, weaving, processing, embroidery, garment production, and testing...

Alok is fully geared for innovation and product developments... manufacturing and quality assurance. Spread over 10 locations in Navi Mumbai, Vapi and Silvassa, our major plants are backed by captive power, global standard effluent treatment units, high standard facilities for our manufacturing, product development and marketing teams, enabling us meet our customers' expectations in terms of precision, quality, in-time delivery, environmental and social concerns.



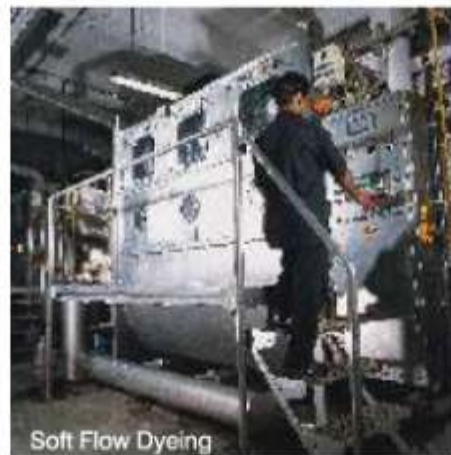
Infrastructure - Continuous wide width processing plant - Vapi



Infrastructure - Continuous apparel width processing and yarn dyeing plants - Vapi



Infrastructure - Batch Processing Plant - Navi Mumbai



Soft Flow Dyeing



Dornier Bleaching & Mercerizing Range



Kusters Padding Mangle



Rotary Screen Printing

Infrastructure - Spinning, Weaving, Knitting, POY and
Texturising - Silvassa



Spinning



Texturising



Wider Width Picanol Air Jet looms



Jacquard Looms

Knitting Shop Floor

Infrastructure - Embroidery Plants - Navi Mumbai & Silvassa



Multi Head Embroidery

Integrated Textile Solutions™

Infrastructure - Garmenting Unit - Navi Mumbai & Silvassa



Infrastructure - Made Ups & Garments Units - Silvassa



Alok's domestic Retail -* H & A*



Alok's Corporate Office housed at 'A' wing Peninsula Tower within Peninsula Corporate Park- Mumbai

MARKETING OFFICES & PLANTS

Cities	Address	Telephone /Fax
Corporate Office		
Mumbai	Peninsula Towers, Peninsula Corporate Park, Ganpatrao Kadam Marg, Lower Parel, Mumbai - 400 013. email : info@alokind.com Visit at: www.alokind.com	+91-22 24966200 / 500 +91-22 2499 6600
Marketing Offices		
Domestic		
Delhi	F-2/9, Okhla Phase-1, New Delhi - 110 020.	+91-11-2681 1691-694
Chennai	Doshi Towers No.156, Poonamallee High Road, 1st Floor, Kilpauk, Chennai - 600 010	+91-44- 32913558
Bangalore	Ground Floor, Rajee, 8-3/1, Langford Road, Langford Town, Bangalore - 560 025.	+91-80 32900034
Overseas		
Sri Lanka	31/2, De Fonseka Place, Colombo, Sri Lanka.	+94-11-4510515-7
Bangladesh	Asset Rosedale, Unit B-1, 1st Plot No2, Road No 55, Gulshan Avenue Gulshan 2, Dhaka 1212 Bangladesh	00880 28835923
U.S.A. Office	1) 7 West, 34 th Street, Suite # 607, New York, New York - 10001 2) 123 OAK, Lawn Avenue, DALLAS, TX75207, USA	001 212 361 9477 004 697 263 368
Czech Republic	BOBKOVA, 747/30-Cerry Most, Praha, 190 00, Czech Republic	004 204 936 54492
Works		
Spinning	412, Sayli, Silvassa - 396230, Union Territory of Dadra & Nagar Haveli.	
Weaving	a) 17/5/1 & 521/1, Rakholi/Saily, Silvassa, Union Territory of Dadra & Nagar Haveli. b) 209/1 & 209/4, Dadra, Union Territory of Dadra & Nagar Haveli. c) Babla Compound, Kalyan Road, Bhiwandi - Dist. Thane	
Knitting	521/1, Saily, Silvassa, Union Territory of Dadra & Nagar Haveli	
Processing	a) 254, 261, 268, Balitha, Taluka Pardi, Dist: Valsad b) C-16/2, Pawane, TTC Industrial Area, MIDC, Navi Mumbai, District: Thane	
Garments	a) A 130-134, TTC Industrial Area, Khairme, MIDC, Navi Mumbai b) 374/2/2, Silvassa Kharvel Road, Saily, Union Territory of Dadra & Nagar Haveli	
Made-Ups	a) 268, Balitha, Pardi, Valsad, Gujarat b) 374/2/2, Silvassa Kharvel Road, Saily, Union Territory of Dadra & Nagar Haveli.	
Polyester Yarn (POY & Texturised Yarn)	521/1, Saily, Silvassa, Union Territory of Dadra & Nagar Haveli	
Hemming	103/2, Rakholi, Silvassa, Union Territory of Dadra & Nagar Haveli	



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Integrated Textile Solutions™